**Step 1**

Design Span HP Panel

FACTORY OR FIELD NOTCH.* (BOTH RIBS)

1 1/8" 1/8"

**Step 2**

Use hemming tool to field bend tab under panel

**Step 3**

Apply 3/8" bead of non-skimming butyl sealant on both sides and top of male panel rib before engaging female rib of next panel

3/4" Male Panel Rib

Joggle Cleat (JC095)

CLEARANCE FOR THERMAL MOVEMENT PER CALCULATIONS

**Note:** Standard factory notch is 1-1/8". Long length panel installations require greater field notching depth.